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Curtain fabric “Melia FR” Höpke Möbelstoff-Handels GmbH

**Measurement of sound absorption in the
reverberation room acc. to EN ISO 354**

Test Report No. M142417/04

Client:	Höpke Möbelstoff-Handels GmbH Simonsgasse 19 - 21 96489 Niederfüllbach Germany
Consultant:	M. Eng. Philipp Meistring
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1 Task

On behalf of the company Höpke Möbelstoff-Handels GmbH, 96489 Niederfüllbach, Germany, the sound absorption of the curtain fabric "Melia FR" was to be measured according to DIN EN ISO 354 [1] in the reverberation room.

The fabric was tested as a curtain in a folded arrangement with fabric addition of 100 % and a distance of 150 mm to the reflective wall.

2 Basis

This test report is based on the following documents:

- [1] DIN EN ISO 354: Acoustics - Measurement of sound absorption in a reverberation room (ISO 354:2003); German version EN ISO 354:2003. 2003-12
- [2] DIN EN ISO 11654: Acoustics - Sound absorbers for use in buildings - Rating of sound absorption (ISO 11654:1997); German version EN ISO 11654:1997. 1997-07
- [3] ASTM C 423-17: Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method. Revision: 17. 2017-02.
- [4] ISO 9613-1: Acoustics; Attenuation of sound during propagation outdoors; part 1: calculation of the absorption of sound by the atmosphere. 1993-06
- [5] E DIN EN ISO 12999-2 (draft): Acoustics - Determination and application of measurement uncertainties in building acoustics - Part 2: Sound absorption. August 2019. German and English version prEN ISO 12999-2:2019
- [6] DIN EN ISO 9053-1: Acoustics –Determination of airflow resistance – Part 1: Static airflow method (ISO 9053-1:2018); German version EN ISO 9053-1:2018. 2019-03
- [7] DIN EN ISO 5084: Textiles - Determination of thickness of textiles and textile products (ISO 5084:1996); German version EN ISO 5084:1996. 1996-10

3 Test object and test assembly

3.1 Test object

The tested material is described by the client as follows:

- Curtain fabric type "Melia FR"
- Material 100 % polyester FR

The testing laboratory has measured as follows at one sample 210 mm x 297 mm from testing material:

- Thickness acc. DIN EN ISO 5084 [7]
(3 positions, pressure 1.00 kPa, pressure-foot 2,000 mm²): $t = 1.19$ mm
- Specific air flow resistance acc. to DIN EN ISO 9053-1 [6]: $R_s = 1301$ Pa·s/m
- Area specific mass: $m'' = 328$ g/m²

3.2 Test assembly

The installation of the test objects was carried out by employees of the test laboratory at the reverberation room of Müller-BBM. The mounting details for the tested arrangement are as follows:

- in style of mounting type G-150 according to DIN EN ISO 354 [1]
- arranged hanging folded, 100 % fabric addition
- fixed directly underneath the ceiling of the reverberation room, suspended from a metal rail (height 60 mm), distance to the back wall 150 mm
- test set-up without enclosing frame
- five curtain webs each with height x width = 3000 mm x 1430 mm, approx. 20 mm overlap at curtain splices
- total dimensions of the test surface (starting at the lower border of the metal rail): width x height = 3.54 m x 2.94 m

The test certificate in Appendix A and the photographs in Appendix B show further details of the test arrangement.

4 Execution of the measurements

The measurements were executed according to DIN EN ISO 354 [1].

The test procedure, the test stand and the test equipment used for the measurements are described in Appendix C.

5 Evaluation

The sound absorption coefficient α_s was determined in one-third octave bands between 100 Hz and 5000 Hz according to DIN EN ISO 354 [1].

In addition, the following characteristic values were determined according to DIN EN ISO 11654 [2].

- Practical sound absorption coefficient α_p in octave bands
- Weighted sound absorption coefficient α_w as single value

The weighted sound absorption coefficient α_w is determined from the practical sound absorption coefficients α_p in the octave bands of 250 Hz to 4000 Hz.

According to ASTM C 423-17 [3] the following characteristic values were determined:

- Noise reduction coefficient *NRC* as single value

Arithmetical mean value of the sound absorption coefficients in the four one-third octave bands 250 Hz, 500 Hz, 1000 Hz and 2000 Hz; mean value rounded to 0.05.

- Sound absorption average *SAA* as single value

Arithmetical mean value of the sound absorption coefficients in the twelve one-third octave bands between 250 Hz and 2500 Hz; mean value rounded to 0.01.

6 Measurement results

The sound absorption coefficients α_s in one-third octave bands, the practical sound absorption coefficients α_p in octave bands and the single values (α_w , *NRC* und *SAA*) are indicated in the test certificates in Appendix A.

Information on the measurement uncertainties (repeatability and reproducibility) are given in Appendix C. Measurement uncertainties were not considered for attribution of the classes of sound absorption according to DIN EN ISO 11654 [2].

7 Remarks

The test results exclusively relate to the investigated subjects and conditions described.



M.Eng. Philipp Meistring
(Project manager)

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Testing laboratory accredited by DAkkS according to DIN EN ISO/IEC 17025:2018.
The accreditation is valid only for the scope listed in the annex of the accreditation certificate.

Sound absorption coefficient ISO 354

Measurement of sound absorption in reverberation rooms

Client: Höpke Möbelstoff-Handels GmbH, Simonsgasse 19 - 21
96489 Niederfüllbach, Germany

Test specimen: Fabric Melia FR
Arranged as curtain, folded with 100% fabric addition and 150 mm wall distance

Fabric:
Information provided by the client

- curtain fabric type Melia FR

- color: 801

- material: 100 % polyester FR

Properties determined by the test laboratory at one sample 210 mm x 297 mm from testing material

- thickness $t = 1.19$ mm

- airflow resistance acc. to ISO 9053-1 $R_S = 1301$ Pa s/m

- area specific mass $m'' = 328$ g/m²

Test arrangement:

- curtain arranged in the style of mounting type G-150 acc. to DIN EN ISO 354

- test arrangement without enclosing frame

- clear distance to the wall 150 mm

- hanging folded with 100 % fabric addition

- fabric facing the reverberation room with visible side

- five curtain webs: height x width = 3000 mm x 1430 mm each, approx. 20 mm overlap

- fixed directly underneath the ceiling of the reverberation room, suspended from a 60 mm high metal rail

- test surface width x height = 3.54 m x 2.94 m (starting at the lower border of the metal rail)

Room: Hallraum E

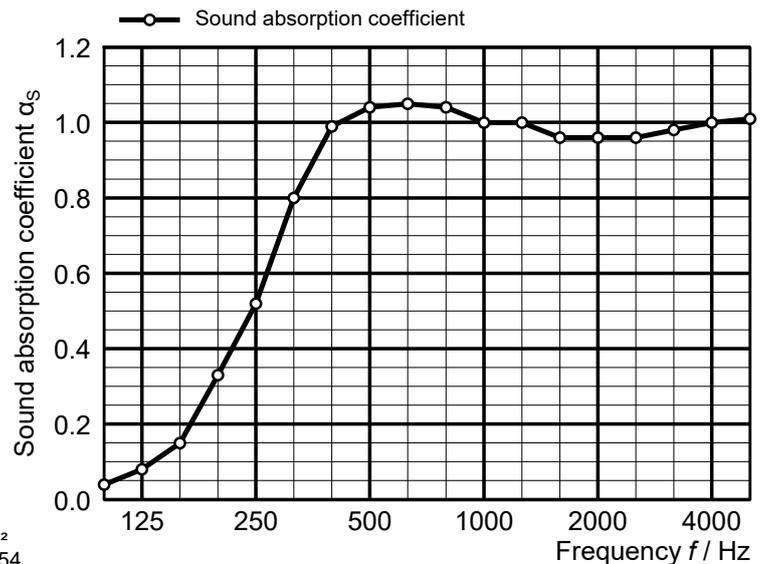
Volume: 199.60 m³

Size: 10.41 m²

Date of test: 2020-10-21

	θ [°C]	r. h. [%]	B [kPa]
without specimen	20.7	44.3	94.7
with specimen	20.9	44.6	94.8

Frequency [Hz]	α_s 1/3 octave	α_p octave
100	0.04	
125	0.08	0.10
160	0.15	
200	0.33	
250	0.52	0.55
315	0.80	
400	0.99	
500	1.04	1.00
630	1.05	
800	1.04	
1000	1.00	1.00
1250	1.00	
1600	0.96	
2000	0.96	0.95
2500	0.96	
3150	0.98	
4000	1.00	1.00
5000	1.01	



◦ Equivalent sound absorption area less than 1.0 m²

α_s Sound absorption coefficient according to ISO 354

α_p Practical sound absorption coefficient according to ISO 11654

Rating according to ISO 11654: Weighted sound absorption coefficient $\alpha_w = 0.85$ (H) Sound absorption class: B	Rating according to ASTM C423: Noise Reduction Coefficient NRC = 0.90 Sound Absorption Average SAA = 0.89
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Planegg, 2020-10-26

No. of test report M142417/4

Appendix A

Page 1

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Curtain fabric “Melia FR”, Höpke Möbelstoff-Handels GmbH



Figure B.1. Curtain arranged hanging folded with 100 % fabric addition: frontal view.



Figure B.1. Curtain arranged hanging folded with 100 % fabric addition: diagonal view.

Description of the test procedure for the determination of the sound absorption in a reverberation room

1 Measurand

The sound absorption coefficient α of the test object was determined. For this purpose the mean value of the reverberation time in the reverberation room with and without the test object was measured. The sound absorption coefficient was calculated using the following equation:

$$\alpha_S = \frac{A_T}{S}$$
$$A_T = 55,3 V \left(\frac{1}{c_2 T_2} - \frac{1}{c_1 T_1} \right) - 4 V (m_2 - m_1)$$

With:

- α_S sound absorption coefficient
- A_T equivalent sound absorption area of the test object in m^2
- S area covered by the test object in m^2
- V volume of the reverberation room in m^3
- c_1 propagation speed of sound in air in the reverberation room without test object in m/s
- c_2 propagation speed of sound in air in the reverberation room with test object in m/s
- T_1 reverberation time in the reverberation room without test object in s
- T_2 reverberation time in the reverberation room with test object in s
- m_1 power attenuation coefficient in the reverberation room without test object in m^{-1}
- m_2 power attenuation coefficient in the reverberation room with test object in m^{-1}

The area covered by the test object was used as testing area.

The different dissipation during the sound propagation in the air was taken into account according to paragraph 8.1.2 of DIN EN ISO 354 [1]. The power attenuation coefficient was calculated according to ISO 9613-1 [4]. The climatic conditions during the measurements are indicated in the test certificates.

Information on the repeatability and reproducibility of the test procedure are given in DIN EN ISO 354 [1] and E DIN EN ISO 12999-2 [5].

2 Test procedure

2.1 Description of the reverberation room

The reverberation room complies with the requirements according to DIN EN ISO 354 [1].

The reverberation room has a volume of $V = 199.6 \text{ m}^3$ and a surface of $S = 216 \text{ m}^2$.

Six omni-directional microphones and four loudspeakers were installed in the reverberation room. In order to improve the diffusivity, six composite sheet metal boards dimensioned $1.2 \text{ m} \times 2.4 \text{ m}$ and six composite sheet metal boards dimensioned $1.2 \text{ m} \times 1.2 \text{ m}$ were suspended curved and irregularly.

Figure C.1 shows the drawings of the reverberation room.

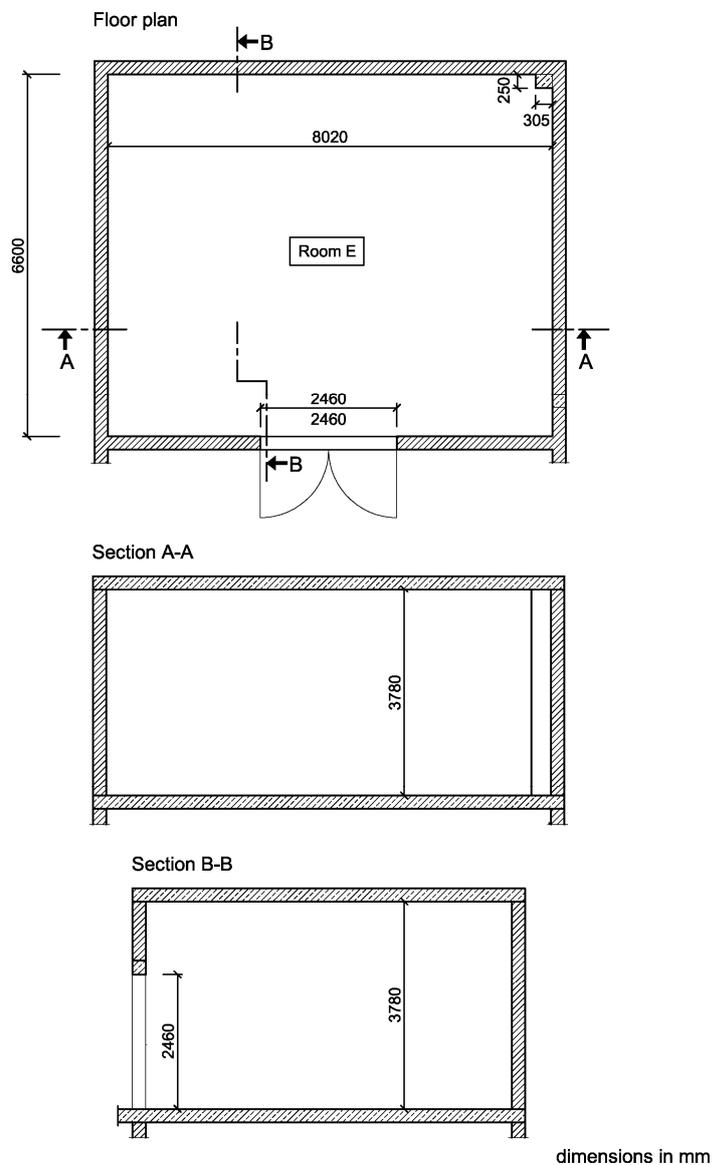


Figure C.1. Plan view and sections of the reverberation room.

2.2 Measurement of reverberation time

The determination of the impulse responses were carried out according to the indirect method. In all tests, a sinusoidal sweep with pink noise spectrum was used as test signal. In the reverberation room with and without test objects each 24 independent combinations of loudspeakers and microphones were measured. The reverberation time was evaluated according to DIN EN ISO 354 [1], using a linear regression for the calculation of the reverberation time T_{20} from the level of the backward integrated impulse response.

The determined reverberation times are indicated in Table C.1.

Table C.1. Reverberation times without and with test object.

Frequency f / Hz	Reverberation time T / s	
	T_1 (without test object)	T_2 (with test object)
100	5.24	4.87
125	5.74	5.00
160	5.96	4.64
200	5.43	3.45
250	5.68	2.91
315	5.66	2.29
400	5.65	2.01
500	5.53	1.93
630	5.26	1.88
800	4.99	1.86
1000	5.05	1.91
1250	5.05	1.91
1600	5.03	1.95
2000	4.65	1.90
2500	3.91	1.77
3150	3.21	1.60
4000	2.49	1.38
5000	2.00	1.21

2.3 List of test equipment

The test equipment used is listed in Table C.2.

Table C.2. List of test equipment.

Name	Manufacturer	Type	Serial No.
AD-/DA-converter	RME	Fireface 802	23811470
Amplifier	APart	Champ 2	09050048
Dodecahedron	Müller-BBM	DOD360A	372828
Dodecahedron	Müller-BBM	DOD360A	372829
Dodecahedron	Müller-BBM	DOD360A	372830
Dodecahedron	Müller-BBM	DOD360A	372831
Microphone	Microtech Gefell	M370	1355
Microphone	Microtech Gefell	M370	1356
Microphone	Microtech Gefell	M360	1786
Microphone	Microtech Gefell	M360	1787
Microphone	Microtech Gefell	M360	1788
Microphone	Microtech Gefell	M360	1789
Microphone power supply	MFA	IV80F	330364
Hygro-/Thermometer	Testo	Saveris H1E	01554624
Barometer	Lufft	Opus 10	030.0910.0003.9. 4.1.30
Software for measurement and evaluation	Müller-BBM	Bau 4	Version 1.11
Thickness gauge	Hans Schmidt & Co GmbH	D-2000-C0913	2985
Digital measuring slide	Mitutoyo	CD-15PPR	07019377
Electronic balance	Kern	KB1200-2N	W1402353